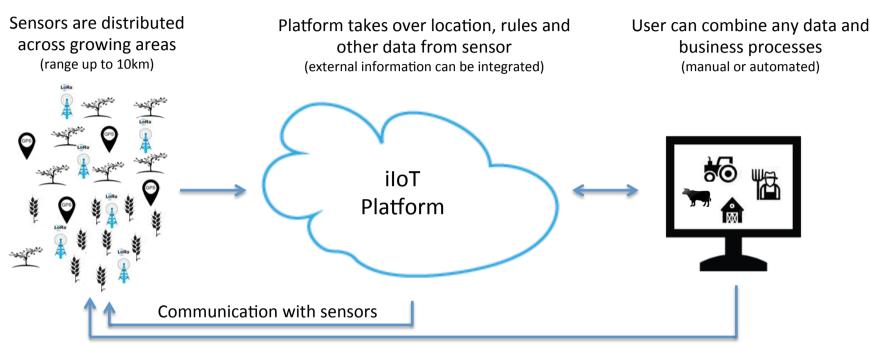


## **Production Dashboard**





# **Production Process with Florja**



"Real-time" monitoring and control (also of the sensors)



By combining the location (GPS), the measured values and external data, "intelligent" decisions can be made as to whether, when or how much irrigation really makes sense. "Open" IoT devices (e.g. irrigation systems) can be controlled and positioned and switched on or off as required.

Current and historical data can be viewed at any time, planning decisions are based on real data.



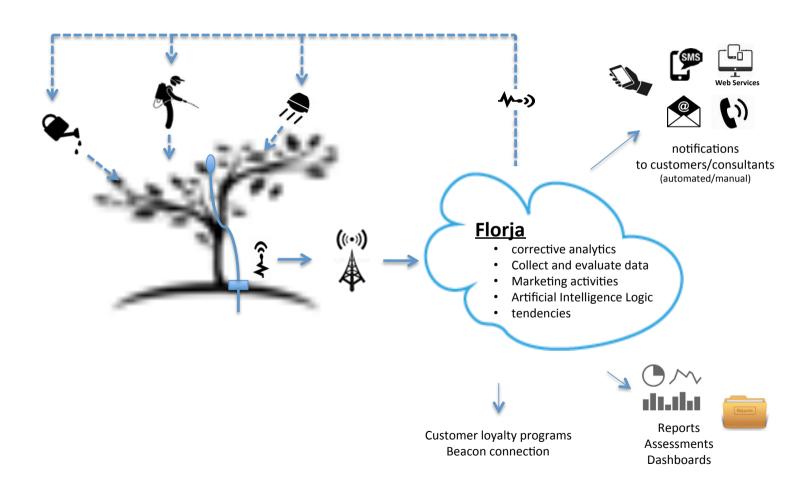
# **Production components**

- WLAN Sensors
- NB-IoT Sensors
- Intelligent Irrigation Module
- Imminent Business Cases
  - Intelligent Irrigation
  - Relay Switch Module (I/O)
    - Range 5
    - Propagation Glasshouse
  - Artificial Intelligence platform
    - Predictive Production
    - Plant Health Dashboard



### **Smart Plant Care**

# **ONE system**





### **Smart Plant Care**

# **Numerous use cases**

### **Support watering teams**

Avoid over- AND under watering by implementing an "irrigation traffic light" i.e. plant care in retail shops, office buildings...

### Schedule work assignments

Efficient resource allocation based on real-time measurements and external data i.e. tree care within municipalities

### Offer additional services

Value added services based on season and weather monitoring. i.e. landscapers offer pruning in spring, additional care in heat waves

### **Customer Loyalty Program**

Create a platform for existing customers with expert advice. i.e. garden centers reach out via an app and communicate

and many more....



# Slide 1: Intelligent Irrigation - Overview

### **Process:**

- 1. Florjas measure in defined Intervals and send data to platform
- 2. Based on defined rules platform switches irrigation on/off

### **Requirements:**

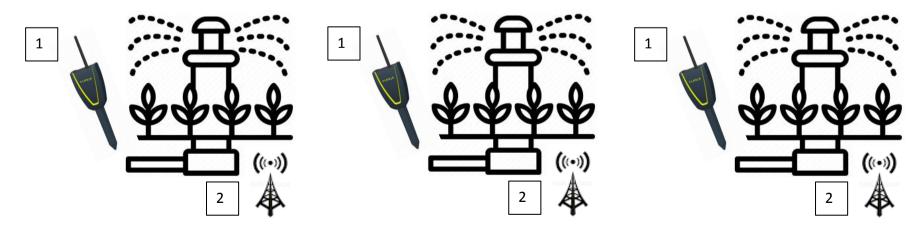
- 1. Rules can be adjusted and if needed "overwritten"
- "Security Loop" if sensors don't report in defined intervals alerts are issued to system owner



= wireless LoRa irrigation switch

= wireless LoRa sensor (Florja)

= existing irrigation valve, simple on/off switch logic, AC powered





# Slide 2: Intelligent Irrigation - Architecture

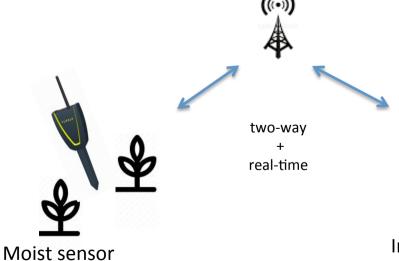
### Step 2

Incoming data is synchronized with pre-defined values of the monitored plant, if needed watering alert is set => Step 3

# Florja platform

### Step 1 (ongoing)

Sensors measure at the plant and send data to platform



### Step 3

External data check

=> forecast, evapotranspiration etc.

Pre-defined logic applied

=> Need irrigation YES/NO

"Irrigate" command issued

=> Irrigation valve opens for pre-defined time period (i.e. 15 min)

Intelligent two-way and real-time irrigation

- => Irrigate for pre-defined period
- => Measure soil moist again
- => Re-start irrigation loop or reset system to original measurement setting



Irrigation solenoid valve



# Slide 3: Intelligent Irrigation - Technology

### **Moist Sensors**



Outdoor Gateway



TheThingsNetwork

# Solenoid LoRaWAN Valve





# Slide 4: Workshop – What is **YOUR** process

Floria

### **External data (intelligent algorithms)**

- 3 day weather forecast (available)
- mid-term forecast (National Weather Service)\*
- Evapotranspiration (weather station)\*

### Sensor/plant attributes

- MIN value definition
- MIN value dependencies
- Measurement intervals
- Irrigation interval (for revised measurement)
- Security loop \*
- .....





### Irrigation valve attributes

- Make and ID
- Location (GPS data)
- Security loop\*

### **Internal Process**

- Available capacity
  - Rules and regulations
  - Irrigation rules\*
    - Time window
    - Capacity

Irrigation solenoid valve

\* = not part of initial pilot



# Slide 5: Workshop – What is **YOUR** setup

### **Fields and resources**

- Define pilot location (field)
- Assign platform owner
- Pilot setup and fine-tune activities
- "human controller"
  - person
  - process

### **Sensors / plants**

- Where to place (field allocation)
- How many and frequency
- Which sensors
  - Ground moist and temperature
  - Weather station\*
  - 223
- Security loop\* Moist sensor

Florja platform

### **Gateways**

- 110% coverage
- Hard wired Ethernet and power supply
- Security loop (i.e. 5 minute pings from external sensor – no ping – ALARM)





### **Valves**

- Make
- Location (field allocation)
- rigati Capacity
- Window\*
- Security loop\*

\* = not part of initial pilot



# Slide 6: Workshop – Approach

SETTUP

# CONFIGURATION

PILOTE

www.florja.com

### **Infrastructure Setup**

- Gateway(s)
- Sensors
- Valves

### **Procedural Setup**

- Measurement Process
  - Security loops\*

# "Go-Live"

- Thorough testing
- Process controls
- Alerting procedures

### **Rules definition**

- Sensor / plants
- Valves location irrigation
  - Security loops\*

### External data\*

- Allocate sources
- Intelligent algorithms
  - Alerts

procedure(s)Iterative testing

Simulation

- Change process
- Document and assign\*

### end2end testing

- Run defined procedures
- Feedback and control loops
- Fine tune and include findings in next test run

### **Analysis and Sign Off**

- Fine tune and include findings in next test run
  - Final pilot Sign Off

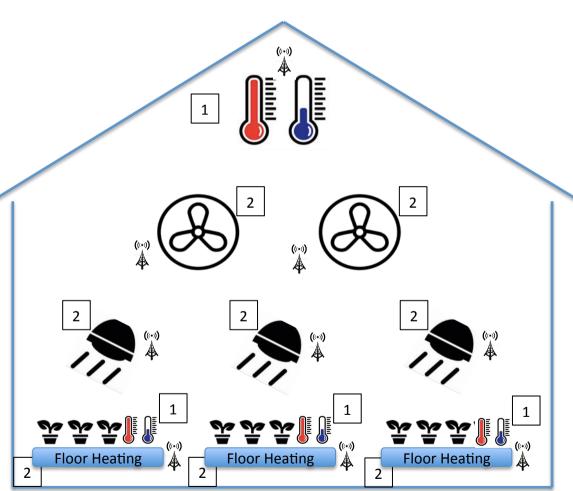
### Pilot Implementation

- "Dress rehearsal"
  - Continuous monitoring and feedback

<sup>\* =</sup> not part of initial pilot



# Glasshouse Control (I/O)





= wireless LoRa relay switch

1

 wireless LoRa thermometers for glasshouse and floor heating

2

existing machinery, simple on/off switch logic, AC powered

### **Process:**

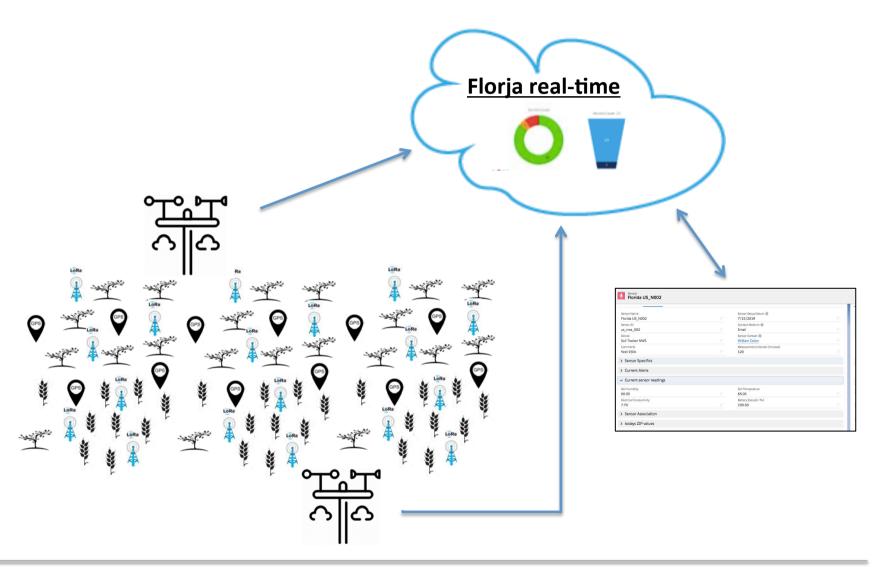
- 1. Thermometers measure continuously and send data to platform
- 2. Based on defined rules platform switches existing machinery on/off

### **Requirements:**

- 1. Rules can be adjusted and if needed "overwritten"
- 2. "Security Loop" if sensors don't report in defined intervals alerts are issued to system owner

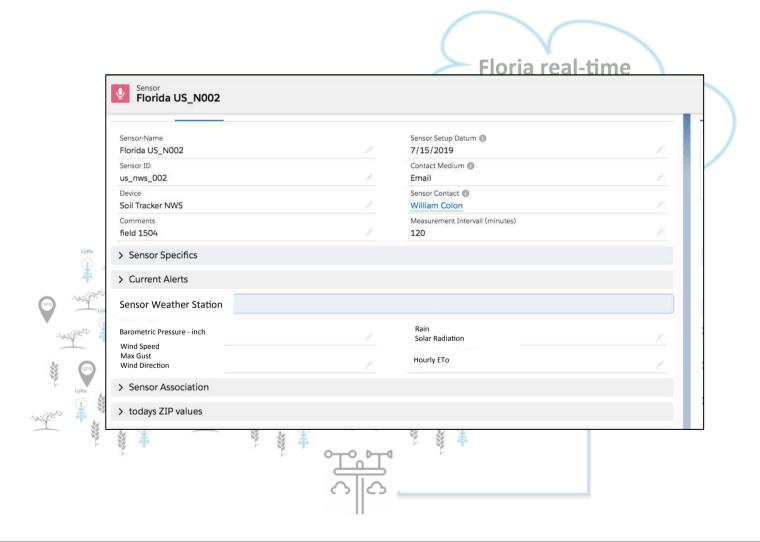


# Weather Station - Evapotranspiration





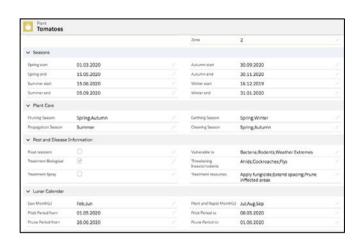
# Weather Station - Evapotranspiration





### Plant Health Dashboard

Setup system, define diseases and pests including indicators and parameters

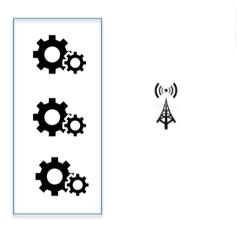


Receive data from sensors and internal/ external sources



Process workflows, combine values

Set alerts, initiate connected systems



Any logic that needs to be monitored and considered to receive meaningful warnings from the system can be included within Florja. Complex "if...then" scenarios running continuously ensuring timely action.

Real-time measurements, calculated values (over time), forecasts as well as experience of senior staff will deliver a regional real-time early warning system - by plant.

The results can be visualized on the dashboard or used for immediate action or long-term research.



### **Predictive Production**

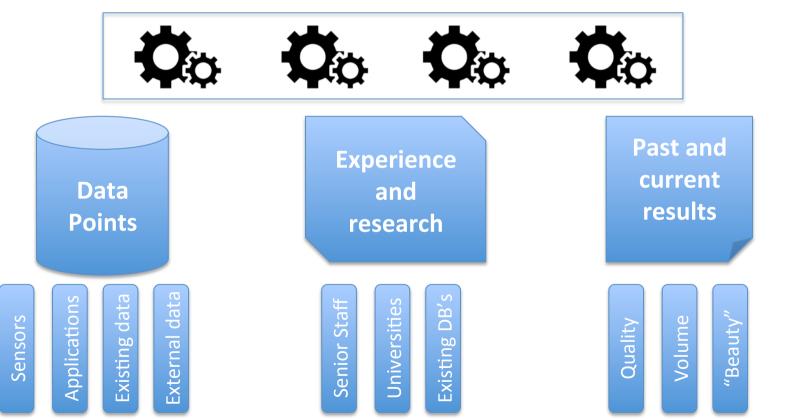
### **Requirements**

- Access to data
- Knowledge "transfer" to VA
- Results documentation
- "ongoing" feed



### **Expected Results (6+ months)**

- First sensible predictions
- "Learning System"
- Ease of use





### **Predictive Production**

### =>> Intelligent Checks

- space and staff available, resource availability
- transport facility, supply chain
- climate patterns (past and future data)
- forecast as long into the future as possible
- comparison same plant into the past as far back as possible

### =>> Supply chain control

- from seeding to final customer and beyond

### =>> Picture and weight control

- weight gain
- average weight

Ad-hoc checks

AIZ

ongoing

### **Florja**

- Analyses/Trends
- · Collect and evaluate data
- Marketing Activities
- Across location and units
- External data enrichment
- Customer Portal

Result based feedback – continuous improvement

Virtual Assistant (VA)









### **Plant**

- 1. Min/Max values
- 2. Weight and volume
- 3. Evaporations
- 4. Degree days?? plant specific?
- 5. Past issues good AND bad
- 6. Care pruning, earthling etc.
- 7. Inclusion of moon calendar

### Farm

- 1. Planting capabilities
- 2. Order and supply structure
- 3. Dependencies
- 4. Staff reliability and availability
- 5. Cost structure

.....

### **Production Plan**

- 1. When is the delivery window
- 2. How many plants
- 3. Requirements (climate, capacity....)
- 4. Align demand with capacity
- 5. Set up plan
- 6. Continuous monitoring, (re) action

.....

External Data



# Predictive Production – Scenario by Plant

